

## Technical Data Sheet

### *Hostacom* X M4 U34 NA BLACK



Polypropylene Compounds

#### Product Description

*Hostacom* X M4 U34 NA BLACK is a 40% talc filled PP homopolymer with high stiffness, high LTHS (long term heat stability), and low emissions. The product is available in black color, pellet form.

|                   |                   |
|-------------------|-------------------|
| Application       | Automotive Parts  |
| Market            | Automotive        |
| Processing Method | Injection Molding |
| Attribute         | High Stiffness    |

| Typical Properties                                           | Nominal Value | Units             | Test Method   |
|--------------------------------------------------------------|---------------|-------------------|---------------|
| <b>Physical</b>                                              |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)                             | 10            | g/10 min          | ISO 1133-1    |
| Density, (23 °C)                                             | 1.23          | g/cm <sup>3</sup> | ISO 1183-1/A  |
| <b>Mechanical</b>                                            |               |                   |               |
| Tensile Modulus, (23 °C)                                     | 5000          | MPa               | ISO 527-1, -2 |
| Tensile Stress at Yield, (23 °C)                             | 32            | MPa               | ISO 527-1, -2 |
| <b>Impact</b>                                                |               |                   |               |
| Charpy Impact Strength - Unnotched, (23 °C)                  | 20            | kJ/m <sup>2</sup> | ISO 179-1/1eU |
| <b>Thermal</b>                                               |               |                   |               |
| Deflection Temperature Under Load, (1.80 MPa, Unannealed)    | 85            | °C                | ISO 75A-1, -2 |
| <b>Additional Information</b>                                |               |                   |               |
| Mold Shrinkage                                               |               |                   | ISO 294-4     |
| Please contact LyondellBasell for shrinkage recommendations. |               |                   |               |